

RIKUTEC ULTRA CLEAN PACKAGING

PRECISION PACKAGING FOR THE PUREST APPLICATION

RIKUTEC ULTRA CLEAN PACKAGING – HIGH PURITY SOLUTIONS MADE IN GERMANY

RIKUTEC is an innovative, globally active family-owned company based in Altenkirchen, Germany. For over 25 years, we have been developing and manufacturing ultra-clean packagaing solutions made from multi-layered HDPE, to serve the world's most demanding industries.

With our proprietary COEX Accumulator Head Technology, we produce 2–5 layer containers that combine maximum purity with engineering precision and process safety – 100% Made in Germany.



OUR MISSION

Packaging without compromise – for industries where purity is non-negotiable.

OUR VALUES:

Innovation. Quality. Reliability. Partnership

Innovation

Quality



HIGH PURITY. HIGH PERFORMANCE.



TRUSTED BY THE SEMICONDUCTOR INDUSTRY

PURITY IS NOT OPTIONAL – IT'S ESSENTIAL

In the semiconductor industry, every nanogram matters. Ultra-pure chemicals are critical in all process steps, from wafer cleaning and etching to advanced lithography. Even the smallest contamination can result in costly production losses, rejected wafers, or reduced chip performance.

RIKUTEC ULTRA CLEAN PACKAGING

More than just packaging, it's a critical building block for process safety and product integrity. It safeguards what matters. Our packaging is trusted by industry leaders worldwide to ensure purity, performance, and protection.

RIKUTEC INTEGRATED SYSTEM SOLUTIONS

IBCs and drums. Ultra-clean and smart accessories. Expert installation and support. All from one trusted partner.



ULTRA CLEAN INTERMEDIATE BULK CONTAINERS

ULTRA CLEAN DRUMS



Dip tubes, fill and dispense heads, quick connection systems

IN-HOUSE EXPERTISE MEETS ULTRA CLEAN STANDARDS

Our drums and IBCs are fully developed in-house, manufactured on proprietary equipment, and entirely made in Germany, combining decades of experience with engineering precision. All packaging is produced using state-of-the-art systems and specialized filtration technologies to prevent contamination throughout the production process.

GLOBALLY TRUSTED, GERMAN ENGINEERED

With 100% production in Germany and technical expertise, service and support across the USA and Asia, RIKUTEC is your trusted partner for ultra-clean packaging.

RIKUTEC ULTRA CLEAN PACKAGING POLY IBCS

RIKUTEC Poly IBCs are premium multiway containers designed for the safe handling of high-purity liquids in the semiconductor, chemical, pharmaceutical industries.

Thanks to our patented multi-layer blow molding technology and the selective use of 100% high-purity, additive-free HDPE in all components that come into direct contact with the medium, our IBCs offer comprehensive protection against external contamination and trace materials – ensuring maximum material integrity where it matters most.

MAXIMUM SAFETY WITH RIKUTEC-SOLUTIONS







With our **POLY IBC UC**, we provide a high-quality, reusable container for hazardous liquid chemicals. Thanks to its ultra-clean inner surface, it is ideally suited for high-purity applications in the chemical, pharmaceutical, and semiconductor industries.



- → Semiconductor-grade purity: Ultra-low trace metals and particles (< 100 ppt)
- → Integrated secondary containment: Enhanced safety through built-in protection
- → Unique traceability label: Clear, reliable product identification
- → Environmental shielding: Full protection from external influences
- → Certified for global transport: UN/DOT approved, Packaging Group II (Y)
- \rightarrow **UV-resistant material:** Extended durability, even under harsh conditions
- → **Fully enclosed system:** Maintains highest product integrity and purity
- → Multiway usage: Reusable solution for sustainable logistics

SPECIFICATIONS	POLY IBC UC 2.0
Material inner container	HDPE, high purity
Material outer container	HDPE
Material cover	HDPE / HUVEX Cover optional
Material pallet	HDPE
Transport quantity	52 (Europe) or 60 (USA) per truck, 44 per Container
Bungs	3x 62x5 / 3x2" modified buttress / 2x closed and 1x vented bung cap
Standard color	Blue
Nominal capacity	1000 liter / approx. 264 gal.
Capacity	1050 liter / approx. 277 gal.
Width	1000mm / approx. 39.4 in.
Length	1200mm / approx. 47.2 in.
Height	1175mm +-2% / approx. 46.3 in. +-2%
Stacking height empty	Max 1+2
Stacking height full	1+1, max. 1900 kg / approx. 4188 lb
Weight	+/- 95kg / approx. 209 lb
Prepared for extractor tubes	Quick Connect, Entegris, Twist Lock for RIKUTEC Quick Connect System
Maximal filling temperature	40°C / 104°F
Approvals	
DOT certification	31HH1/Y/*/USA/+AA11220/0/2010
UN certification	31HH1/Y//D/BAM 6808-RIKUTEC/3314/2050
Standard liquid approvals	Density kg/l
Water	1.9
Wetting solution	1.5
Acetic acid	1.5
Nitric acid 55%	1.5
White spirit	1.4
n-Butylacetat	1.4
Original Tested Liquid Approval	Nitric Acid70%UN2031Hydrofluoric Acid60%UN1790

With our **POLY IBC UC-S 1000**, we provide a high-quality, reusable container for hazardous liquid chemicals. Thanks to its ultra-clean inner surface and UN approval, it is ideally suited for high-purity applications—especially for nitric acid up to 70%—in the chemical, pharmaceutical, and semiconductor industries.



- → Semiconductor-grade purity: Ultra-low trace metals and particles (< 100 ppt)
- → Unique traceability label: Clear, reliable product identification
- $\rightarrow~$ **Environmental shielding:** Full protection from external influences
- \rightarrow Certified for global transport: UN approved, Packaging Group II (Y)
- \rightarrow Nitric acid compatibility: Safe handling of nitric acid concentrations up to 70%
- → Black cover: For strong UV resistance

SPECIFICATIONS	POLY IBC UC-S 2.0
Material inner container	HDPE, high purity
laterial outer container HDPE	
Material cover	HDPE
Material pallet	HDPE
Transport quantity	52 (Europe) & 60 (USA) per truck, 44 per Container
Bungs	3x 62x5 / 3x2" modified buttress / 2x closed and 1x vented bung cap
Standard color	Blue
Nominal capacity	1000 liter / approx. 264 gal.
Capacity	1050 Liter / approx. 277 gal.
Width	1000mm / approx. 39.4 in.
Length	1200mm / approx. 47.2 in.
Height	1175mm +-2% / approx. 46.3 in. +-2%
Stacking height empty	1+2
Stacking height full	1+1, max. 1900 kg / approx. 4188 lb
Weight	+/- 95 kg / approx. 209 lb
Prepared for extractor tubes	Quick Connect, Entegris, Twist Lock for RIKUTEC Quick Connect System
Maximal filling temperature	40°C / 104°F
Approvals	
UN certification 31HH1/Y//D/BAM 6808-RIKUTEC/3314/2070	
Standard liquid approvals	Density kg/l
Water	1.9
Wetting solution	1.4
White spirit	1.4
Nitric acid 70%	1.5
White spirit	1.4

With our **POLY IBC CD 2.0**, we provide a high-quality, reusable container for flammable, high-purity liquid chemicals. Thanks to its UN and PTB approvals and ultra-clean inner surface, it is ideally suited for flammable high-purity applications in the chemical, pharmaceutical, and semiconductor industries.



- → Semiconductor-grade purity: Ultra-low trace metals and particles (< 100 ppt)
- → Unique traceability label: Clear, reliable product identification
- → **Environmental shielding:** Full protection from external influences
- → Certified for global transport: UN approved, Packaging Group II (Y)
- → Electrically conductive: Surface resistance of 10⁶ Ohm for safe handling of flammable liquids and solvents
- → **Recyclable design:** Supports circular economy practices
- → Lower carbon footprint: Reusable solution for sustainable logistic

SPECIFICATIONS	POLY IBC CD 2.0
Material inner container:	
outside layer	HDPE, carbon added
inside layer	HDPE, high purity
Material outer container	HDPE, carbon added
Material cover	HDPE, carbon added
Material pallet	HDPE, carbon added
Transport quantity	52 (Europe) or 60 (USA) per truck, 44 per Container
	3 x S62x5, assembled with:
Bungs	2 x Dip Tubes with closures S42x2
	1 x Closure S62x5 vented
Standard color	Black
Nominal capacity	1000 liter / approx. 264 gal.
Capacity	1050 liter / approx. 277 gal.
Width	1000mm / approx. 39.4 in.
Length	1200mm / approx 47.2 in.
Height	1175mm +-2% / approx. 46.3 in. +-2%
Stacking height empty	None stackable
Stacking height full	None stackable
Weight	95 kg / approx. 209 lb
Prepared for extractor tubes	Quick Connect
Maximal filling temperature	40 °C / 104°F
ladudiaa disaaasa sustam	Dip tube DT-62CDP-XXX-1040-TF
Including dispense system	Dip tube DT-62CDP-020-0300-T
Approvals	
UN certification	31HH1/Y//D/BAM 6435-RIKUTEC/0/2070
Standard liquid approvals	Density kg/l
Water	1.9
Wetting solution	1.5
Acetic acid	1.5
n-butylacetate	1.5
Nitric acid 55%	1.4
White spirit	1.9

RIKUTEC ULTRA CLEAN PACKAGING

DRUMS

RIKUTEC Drums are premium multiway containers for high-purity liquids used in the semiconductor, chemical, pharmaceutical, and food industries.

Thanks to our patented multi-layer blow molding technology and the selective use of 100% highpurity, additive-free HDPE in all components that come into direct contact with the medium, our drums offer comprehensive protection against external contamination and trace materials – ensuring maximum material integrity where it matters most.

Our drums feature 2 protective layers, while the Twin Drum 2.0 provides 3 layers and dual containment. All drums withstand up to 280 kPa internal pressure (CD-Drum: 150 kPa) and are certified for Packing Group II (Y Rating), with our Twin Drum certified up to Packing Group I (X Rating).

MAXIMUM SAFETY WITH RIKUTEC-SOLUTIONS





The **UC Ultra Drum** combines cost-efficiency, high quality, and reusability with full UN certification – ideal for the safe handling of high-purity liquids in the chemical, pharmaceutical, and semiconductor industries.



- → Semiconductor-grade purity: Ultra-low trace metals and particles in the inner liner (< 100 ppt)
- → UV-stabilized outer layer: Blue color for easy identification and extended material durability
- → Clear traceability label: Reliable product tracking and identification
- → UN certified (Packaging Group II / Y): Safe for regulated hazardous materials
- → Test pressure: 200 kPa: High structural integrity under pressure
- \rightarrow Fully recyclable design: Environmentally friendly and sustainable solution

SPECIFICATIONS	UC ULTRA DRUM
Material inner layer	НДРЕ
Material outer layer	HDPE
Transport quantity	192 (Europe) or 208 (USA) per truck (8 per Pallet) 208 per Container 40ft
Bungs	$2x$ S62 x 5mm / $2x2^{"}$ modified buttress (1 vented and 1 non-vented)
Standard color	Blue
Nominal capacity	200 liter / approx. 53 gal.
Height	580 x 960mm / approx. 22.9 in. x 37.6 in.
Pallet stacking (empty)	Max. 3 pallets high
Pallet stacking (full)	2 pallets high
Weight	+/- 11,1 kg / approx. 24.4 pounds
Prepared for extractor tubes	Quick Connect
Approvals	
UN certification	1H1/Y1.9/200//D/BAM 15565 - RIKUTEC
Standard liquid approvals	Density kg/l
Water	Y1.9

With our **TWIN DRUM 2.0**, we provide a high-quality, reusable, double-walled drum for hazardous liquid chemicals. Thanks to its ultra-clean inner surface, it is ideally suited for high-purity applications in the chemical, pharmaceutical, and semiconductor industries.



- → Semiconductor-grade purity: Ultra-low trace metals and particles (< 100 ppt)</p>
- → Unique traceability label: Reliable and tamper-proof identification
- → Double-walled with secondary containment: Maximum safety and leak protection
- → Comprehensive environmental protection: Shields against external contamination
- → **Double L-ring design:** Improved handling and stability
- → Space-saving & stackable: Ideal for efficient storage and transport
- → Easy-to-clean inner surface: Supports safe and residue-free refilling
- → UN certified: Approved for Packaging Group I (X)
- → **Test pressure:** 280 kPa: Robust and pressure-resistant
- → Specially engineered for Nitric Acid: Material and design tailored for corrosive contents

TECHNICAL DATA

MAXIMUM SAFETY WITH RIKUTEC-SOLUTIONS



SPECIFICATIONS	TWIN DRUM 2.0	
Material Inner layer of inside drum	HDPE without any stabilizers or additives	
Material Outer layer of inside drum	HDPE	
Material outer drum	HDPE	
Transport quantity	192 (Europe) or 208 (USA) per truck (8 per Pallet) 200 per Container 40ft	
Bungs	2x S62 x 5mm / 2x2" modified buttress (1 vented and 1 non-vented)	
Standard color	Blue	
Nominal capacity	196 liter / approx. 53 gal.	
Height	585 x 963mm / approx. 23 in. x 37,9 in.	
Pallet stacking (empty)	Max. 3 pallets high	
Pallet stacking (full)	2 pallets high	
Weight	+/- 16 kg / approx. 35.3 lb	
Prepared for extractor tubes	Quick Connect, Entegris	
Approvals		
UN certification	6HH1/X1.9/280//D/BAM 16329-RIKUTEC	
DOT certification	6HH1 / X1.9 / 280 /** / USA / +AA9938	
Standard liquid approvals	Density kg/L	
Water	1.9	
Wetting solution	1.2	
Acetic acid	1.2	
Nitric acid 55%	1.4	
n-Butylacetat	1.2	
Original Tested Liquid Approval	Nitric Acid Mix 65% UN2922	
	Nitric Acid 69% UN2031	

The **UC ULTIMATE DRUM** is a high-quality, reusable drum with UN certification. It is ideally suited for handling high-purity liquids in the chemical, pharmaceutical, and semiconductor industries.



- → Semiconductor-grade purity: Ultra-low trace metals and particles (< 100 ppt)
- → **Unique traceability label:** Enables clear and reliable product tracking
- → **Double L-ring design:** Ensures maximum stability and easy handling
- → High vapor pressure compatibility: Ideal for sensitive and volatile contents
- → **Optimized draining geometry:** Minimal product residue, maximum yield
- → UN certified (Packaging Group I / X): Approved for hazardous goods with the highest requirements
- → **300 kPa test pressure:** Proven robustness under extreme conditions
- \rightarrow Fully recyclable: Sustainable and environmentally responsible design

SPECIFICATIONS	UC ULTIMATE DRUM
Material inner layer	HDPE, high purity
Material outer layer	HDPE
Transport quantity	192 (Europe) or 208 (USA) per truck (8 per Pallet) 208 per Container 40ft
Bungs	$2x 562 \times 5mm / 2x2$ " modified buttress (1 vented and 1 non-vented)
Standard color	Natural White
Nominal capacity	200 liter / approx. 53 gal.
Height	580 x 955 mm / approx. 22.9 in. x 37.6 in.
Pallet stacking (empty)	Max. 3 pallets high
Pallet stacking (full)	2 pallets high
Weight	+/- 14,5 kg / approx. 32 lbs
Prepared for extractor tubes	Quick Connect, Entegris
Optional	
X Approval	1H1/X1.2/300//BAM 6834-RIKUTEC
Approvals	
UN certification	1H1/Y1.9/300//D/BAM 6834-RIKUTEC
Standard liquid approvals	Density kg/l
Water	Y1.9 - X1.2
Wetting solution	1.2
Acetic acid	1.2
Nitric acid 55%	1.4
Original Tested Liquid Approval	Hydrofluoric Acid 60% UN1790

With our **CD Drum**, we provide a high-quality, reusable drum with hazardous goods approval for use in EX zones. Its electrically conductive design and ultra-clean inner surface make it ideal for flammable and high-purity applications in the chemical, pharmaceutical, and semiconductor industries.







Ultra-low particle level -<100 ppt



UN & DOT certified – Packaging Group II (Y)

Elec. Conductive 10⁶ Ohm



Multiway Solution

- → Semiconductor-grade purity: Ultra-low trace metals and particles in the inner liner (< 100 ppt)
- → Unique traceability label: Clear, reliable product identification
- → **Double L-ring design:** Enhanced stability and easy handling
- → High vapor pressure resistance: Safe for volatile substances
- \rightarrow **Minimal product residue:** Optimized inner geometry for efficient emptying
- → Certified for global transport: UN approved, Packaging Group II, 150 kPa pressure tested
- → Electrically conductive: Surface resistance of 10⁶ Ohm for safe handling of flammable liquids and solvents
- → **Recyclable design:** Supports sustainability and material recovery

SPECIFICATIONS	CD DRUM
Material inner layer	HDPE
Material outer layer	HDPE, carbon added
Transport quantity	192 (Europe) or 208 (USA) per truck (8 per Pallet) 208 per Container 40ft
Bungs	2x S62 x 5mm / 2x2" modified buttress (1 vented and 1 non-vented)
Standard color	Carbon black
Nominal capacity	200 liter / approx. 53 gal.
Height	581 x 955mm / approx. 22.9 x 37.6 in.
Pallet stacking (empty)	Max. 3 pallets high
Pallet stacking (full)	2 pallets high
Weight	+/- 16,5 kg / approx. 35.3 lb.
Prepared for extractor tubes	Quick Connect System
Approvals	
UN certification	1H1/Y/150/D/BAM 7369 - RIKUTEC
Standard liquid approvals	Density kg/l
Water	1.2
Butyl acetat	1.2
White Spirit	1.2

With our **HEAVY DUTY DRUM**, we provide a high-quality, reusable drum with UN approval – specifically designed for ammonia. Thanks to its ultra-clean inner surface and robust construction, it is ideally suited for high-purity liquid applications in the chemical, pharmaceutical, and semiconductor industries.



- → Semiconductor-grade purity: Ultra-low trace metals and particles in the inner liner (< 100 ppt)
- → Unique traceability label: Clear, reliable product identification
- → **Double L-ring design:** Enhanced stability and easier handling
- → High vapor pressure resistance: Safe storage of volatile media
- → Minimal product residue: Optimized for efficient emptying
- → Certified for global transport: UN approved, Packaging Group II, 300 kPa pressure tested
- → Ammonia-optimized version: Heavy-duty design specifically developed for ammonia handling
- → **Recyclable construction:** Sustainable and reusable solution

SPECIFICATIONS	HEAVY DUTY DRUM
Material inner layer	НДРЕ
Material outer layer	НДРЕ
Transport quantity	192 (Europe) or 208 (USA) per truck (8 per Pallet) 208 per Container 40ft
Bungs	2x S62 x 5mm / 2x2" modified buttress (1 vented and 1 non-vented)
Standard color	Natural White
Nominal capacity	200 liter / approx. 53 gal.
Height	581 x 955mm / approx. 22.9 in. x approx. 37.6 in.
Pallet stacking (empty)	Max. 3 pallets high
Pallet stacking (full)	2 pallets high
Weight	+/- 16kg / approx. 35.3 lbs
Prepared for extractor tubes	Quick Connect, Entegris
Approvals	
UN certification	1H1/Y1.2/300//D/BAM 6943 - RIKUTEC
Standard liquid approvals	Density kg/l
Water	1.2

RIKUTEC QUICK CONNECT SYSTEM

Based on decades of application experience, the Quick Connect system used by RIKUTEC is considered among the leading technical solutions for the safe and contamination-free transfer of liquid chemicals. These high-precision connectors, manufactured from ultrapure, metal-free polymers, are specifically designed for compatibility with a wide range of aggressive and flammable substances, including acids, bases, and solvents.

The system ensures safe and contamination-free extraction from drums and IBCs, while simultaneously allowing controlled venting. Each unit features a dedicated dip tube and a dual-port dispensing head for both media and air, enabling a closed-loop process that protects users and the environment.

With its modular design and intelligent keying options, the RIKUTEC Quick Connect System offers clean, safe, and flexible chemical handling across a wide range of industries.

FAST. RELIABLE. AVAILABLE WORLDWIDE.

Quick Availability: Standard versions of dip tubes, closures, seals, and tamper-evident components are ready for pickup or shipment **within 48 hours** from our production site in Germany.

All key components are manufactured in Germany and finalized at regional hubs in **Anderson (SC, USA) and Seoul & Singapore (Asia)**. From these strategic locations, we ensure rapid availability and short delivery times to our customers worldwide.

Our international logistics network guarantees efficient supply to major markets, among others:

USA: Anderson, SC (with local final assembly and warehousing), servicing all 50 US States, Canada and Latin America

Asia: Seoul & Singapore (regional hubs), serving Tokyo (JP), Taipei (TW), Dalian (CN)

Europe: Catania (IT), Dublin (IR), Dresden (DE), Villach (AT)

RIKUTEC Dip Tubes are the suitable choice for your dispensing and filling needs. Each dip tube is molded from high-purity polymers, which makes it capable for handling liquids in the chemical, pharmaceutical and semiconductor industries. With the RIKUTEC dip tube, chemical dispensing or filling becomes a streamlined and efficient process, improving workplace safety and productivity.



1 Different Closures to Prevent Leaks (Vented Closures Available)

- 2 Different Bung Sizes and Threading Available
- 3 Optional Bellow for RCRA Empty on all Containers
- 4 Error-Proof Coding System
- 5 POE and PE Gaskets for Sealing and Compatibility
- 6 Lengths Available up to 1200+ mm

DIP TUBE HIGHLIGHTS



UN and DOT Tested and Approved



Suitable for a Wide Array of Packaging



Conductive Version Available



ORDER SPECIFICATION RIKUTEC DIP TUBE

STANDARD VERSION

Threading	Specification
S56 x 4	DT-56 XX -XXX -XXXX -X D
S62 x 5	DT-62 XX -XXX -XXXX -X D
S62 x 5	DT-62RXX -XXX -XXXX -X D
S70 x 6	DT-70 XX -XXX -XXXX -X D

WITH BELLOW

Threading	Specification
S56 x 4	DT-56 XX -XXX -XXX -X F
S62 x 5	DT-62 XX -XXX -XXXX -X F
S62 x 5	DT-62RXX -XXX -X F
S70 x 6	DT-70 XX -XXX -XXX -X F

DT-XXXX-XXX-XXX-XX

XX	Bung Size (S 56 x4, S 62 x5, S 70 x6)
ХХ	Material (PP, PE)
XXX	Chemical Code Code according to the "Chemical coding" table, e.g. 000 for unencoded
XXXX	Length Recirculation 0000
X	Closure (T=42x2, W=42x2 vented, S=3/4")
X	Options (D=Standard Dip Tube, F=Bottom Bellow, O =Recirculation)

RIKUTEC Dispense and **Recirculation Heads** are a vital component for accurate and precise dispensing and filling of high-purity chemicals. They provide a secure and leak-proof connection, offer a variety of flow rates, and can be customized to suit specific chemical dispensing and filling needs. With the RIKUTEC dispense or recirculation head, chemical dispensing or filling becomes a streamlined and efficient process, improving workplace safety and productivity.





BENEFITS



Integrated Safety System



Chemical Purity with Low Trace Material



Error-Proof Coding System Enabled



Easy to Install and Operate



Sizable for Most Containers

ORDER SPECIFICATION RIKUTEC DISPENSE AND RECIRCULATION HEAD

DH-XX-XX-XXX-XXX/X-XXX/X

DH	DH = Dispense Head
X	Function D = Dispense R = Recirculation
x	Gasket K = DuPont Kalrez®, Compound 6375 Q = FKM F = FKM E = EPDM
хх	Material (PE, CD, P VD F)
XXX	Chemical Code: (according to the RIKUTEC Quick Connect System 2 chemical coding table)
x	H = Fluid connection horizontalV = Fluid connection vertical
XX/X	Fluid connection: F1/4 = 1/4" Flare F3/8 = 3/8" Flare F1/2 = 1/2" Flare F3/4 = 3/4" Flare F1/1 = 1" Flare
x	H = Horizontal ventilation connectionV = Ventilation connection vertical
XX/X	Ventilation connection: F1/4 = 1/4" Flare F3/8 = 3/8" Flare F1/2 = 1/2" Flare



SPECIALIZED IN ULTRA-CLEAN PACKAGING SOLUTIONS FOR HIGH-PURITY CHEMICALS AND SENSITIVE APPLICATIONS

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